

SUPPLEMENTARY MACHINE SERVICE BULLETIN 116-A

SUBJECT: Partial Supplement to Plate #12

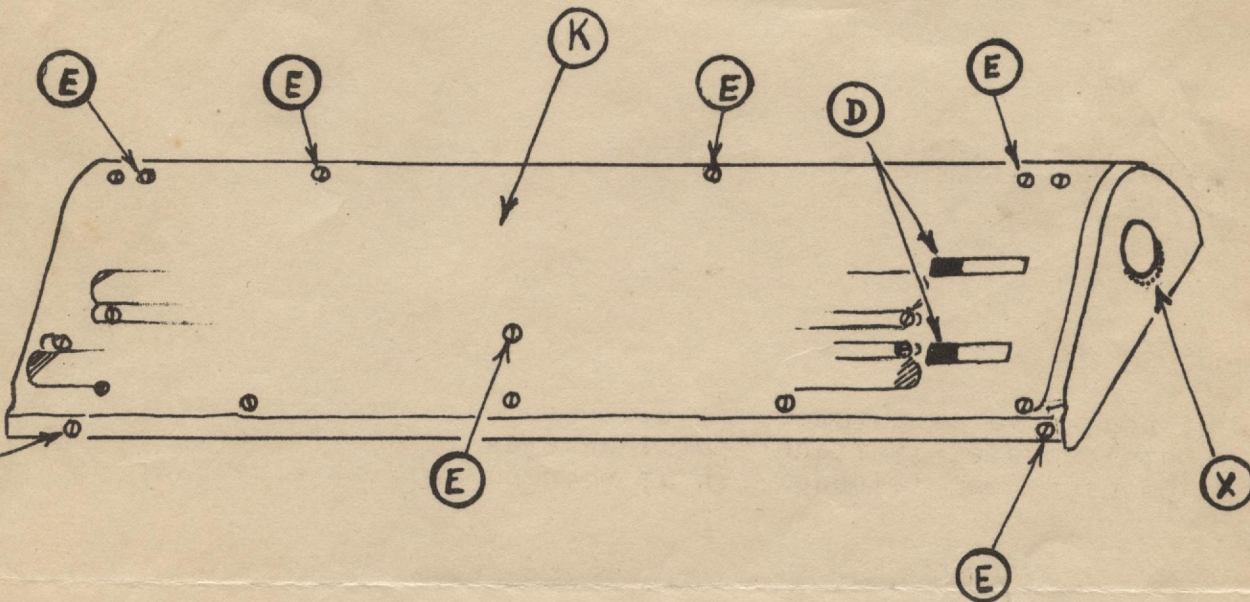
DATE: November 18, 1931

TO ALL OFFICES:

When it is necessary to remove the front carriage cover case complete as illustrated and explained on Plate 12, Figure 2, Operation 81, Machine Service Bulletin 116, elongate slots (D) to the left 1/16 of an inch by filing with Kit Tool #21.

Remove screws (E) as shown on the revised illustration below. This eliminates removing all screws identified as (E) as shown on the original Plate 12, Figure 2, Operation 81, for the purpose of removing the front carriage cover case.

Before reassembling cover case (K) enlarge the lower half of the clearance hole for the clearout handle shaft 1/32 of an inch by filing as shown by dotted line (X). This eliminates a possible interference at this point when removing or reassembling the complete case.



As this change is incorporated in all recently manufactured machines do not file slots (D) or enlarge hole (X) until it is ascertained whether the cover case can be removed and reassembled as explained in this bulletin.

FMS:MG

*J. M. Smith*  
General Service Manager



Mr. B. P. James.  
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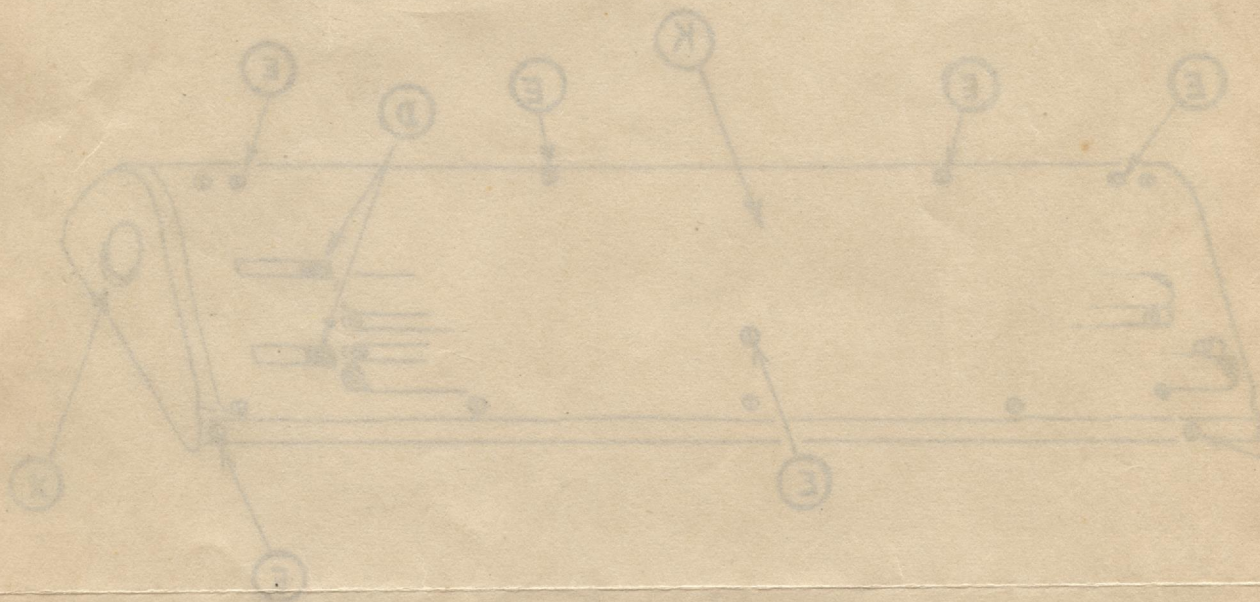
DATE: November 18, 1951

TO ALL OFFICES:

When it is necessary to remove the front carriage cover case completely as illustrated and explained on Plate 15, Figure 2, Operation 81, Machine Service Bulletin 115, always refer to the left 1/16 of an inch by filing with Kit Tool #21.

Remove screws E as shown on the revised illustration below. This eliminates removing all screws identified as K as shown on the original Plate 15, Figure 2, Operation 81, for the purpose of removing the front carriage cover case.

Before reassembling cover case K enlarge the lower half of the screw hole for the clearest handle shaft 1/32 of an inch by filing as shown by dotted line K. This eliminates a possible interference at this point when removing or reassembling the complete case.



As this space is incorporated in all recently manufactured machines do not file slots D or enlarge hole K until it is ascertained whether the cover case can be removed and reassembled as explained in this bulletin.

*James*  
General Service Manager